

# Got Desalination

# In Your Water Portfolio?

Mark Lambert, CEO IDE Americas

Texas Desalination Association, 2016



# IDE Technologies



**Industrial Water  
Treatment**

**Seawater  
Desalination**

**Wastewater Reuse**

# A Full Range of Water Project Types

**EPC / EPS /  
Turnkey**

**Water Sales**

**Operation &  
Maintenance  
Services**



**Municipalities**



**Mines**

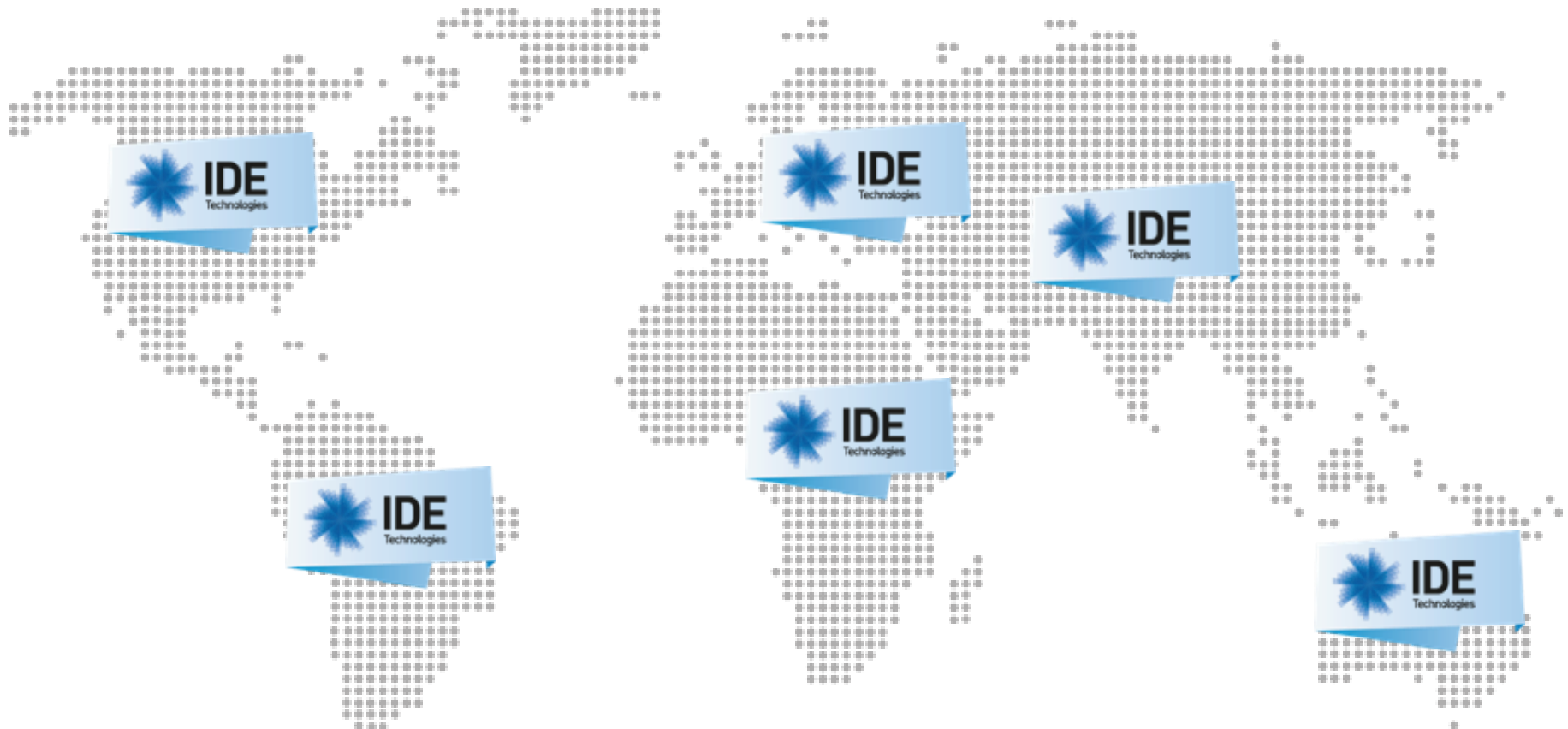


**Energy**



**Oil & Gas**

# Successful Global Leadership



**3M** m<sup>3</sup>/day of high  
quality water

# IDE's Value Proposition

## EPC Global Market Leader

### ▶ **Reduced Costs:**

- Unparalleled optimization of Capex vs. Opex expenses

### ▶ **Expertise:**

- Successful implementation of world's largest, most complex thermal & SWRO facilities
- Successful global BOT projects
- Creative Financing

### ▶ **Sustainable Solutions**

- Reduced energy consumption
- Renewable energy
- Low chemical footprint

Reliance, India 160,000 m<sup>3</sup>/day  
MED desalination facility



Ashkelon, Israel 118M m<sup>3</sup>/year  
Second largest operating  
desalination facility worldwide

# Leadership in Seawater Desalination



## Sorek, Israel

The largest SWRO plant worldwide: 624,000 m<sup>3</sup>/day – BOT



## Tianjin, China

The largest desalination plant in China: 200,000 m<sup>3</sup>/day – EPC



## Reliance, India

The largest desalination plants in India: 400,000 m<sup>3</sup>/day – EPC

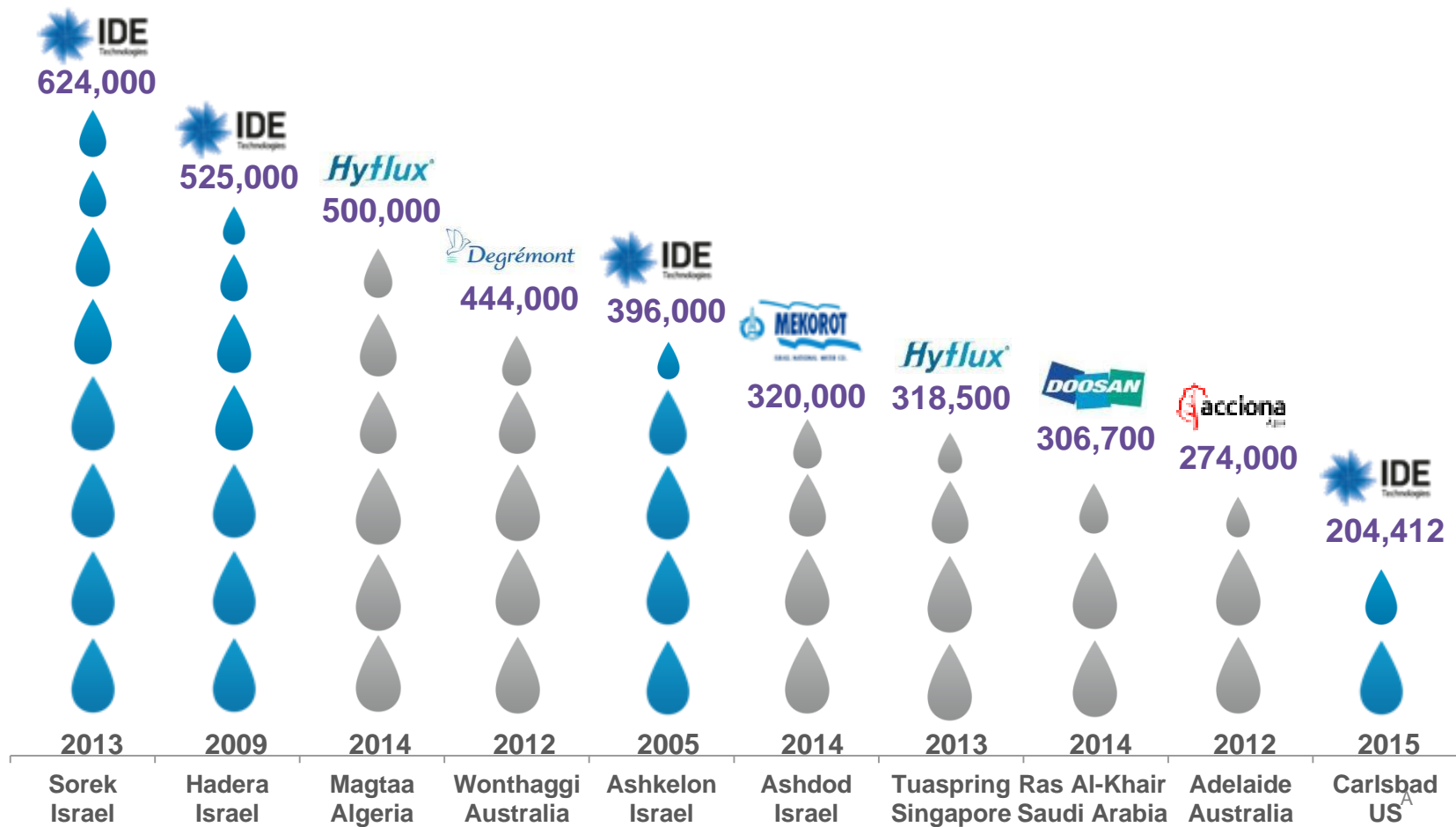


## Carlsbad, USA

The largest desalination plant in the western hemisphere:  
204,000 m<sup>3</sup>/day – EPS + O&M



# Leadership in Large Scale SWRO Projects



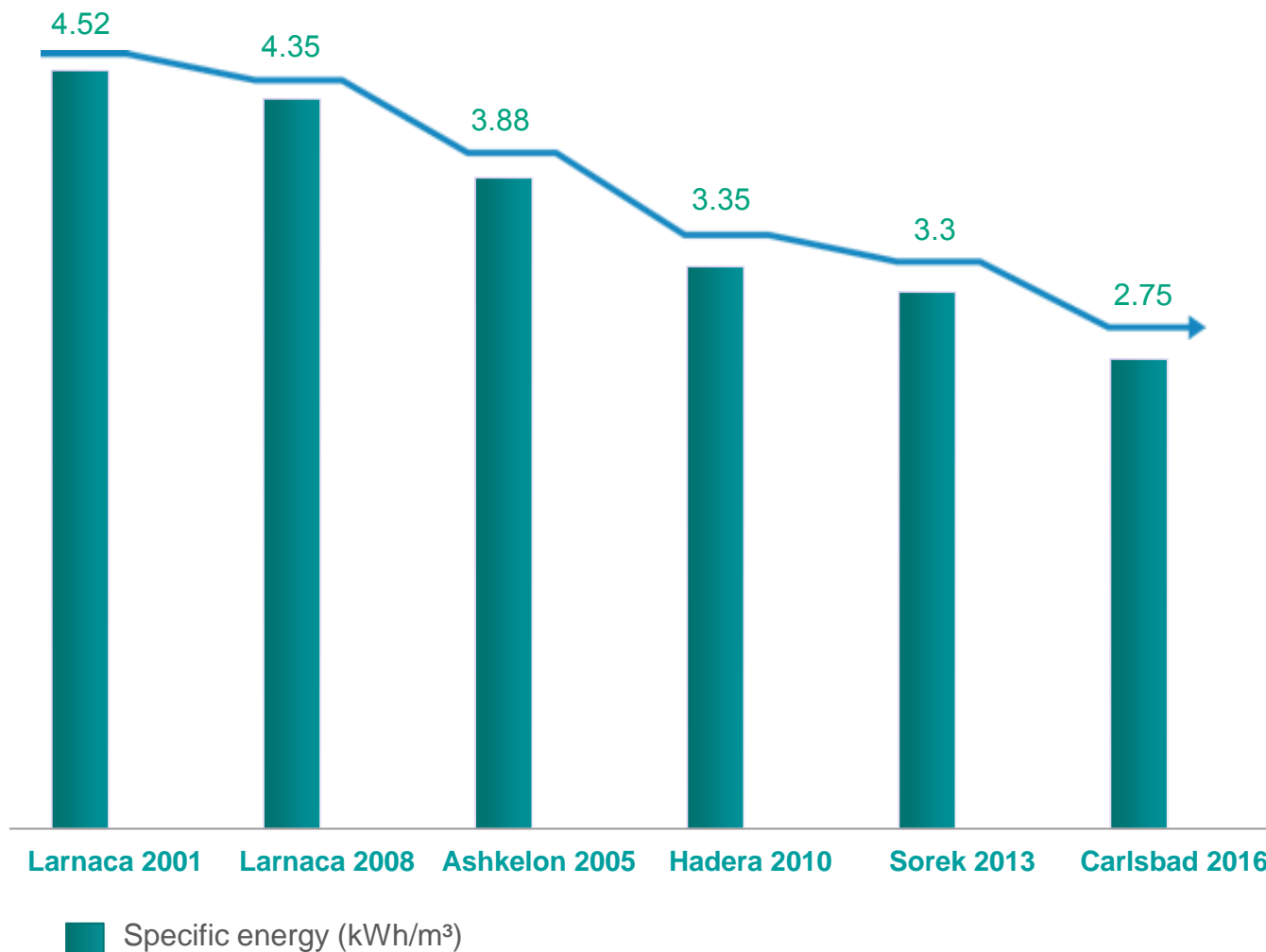
 Capacity (m³/day)

Source: Global Water Intelligence (2014), company information

\*In accessible markets

# Leadership in Energy Consumption

Total Specific Energy Consumed per m<sup>3</sup> of Product Water





# Culture of Continual Innovation

## Proven innovations:

- Pressure Center Design
  - Boron Removal System
  - Chemical-Free Desalination
  - Direct Osmosis Cleaning (DOC)
  - 16" Membranes in a Vertical Array
- 
- Increased efficiency and reliability
  - Reduced CAPEX and OPEX costs
  - Minimize environmental impact



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# Carlsbad Desalination Plant



# Carlsbad, California, USA

An award-winning, milestone plant for the desalination industry and a critical piece of a balanced water portfolio for San Diego

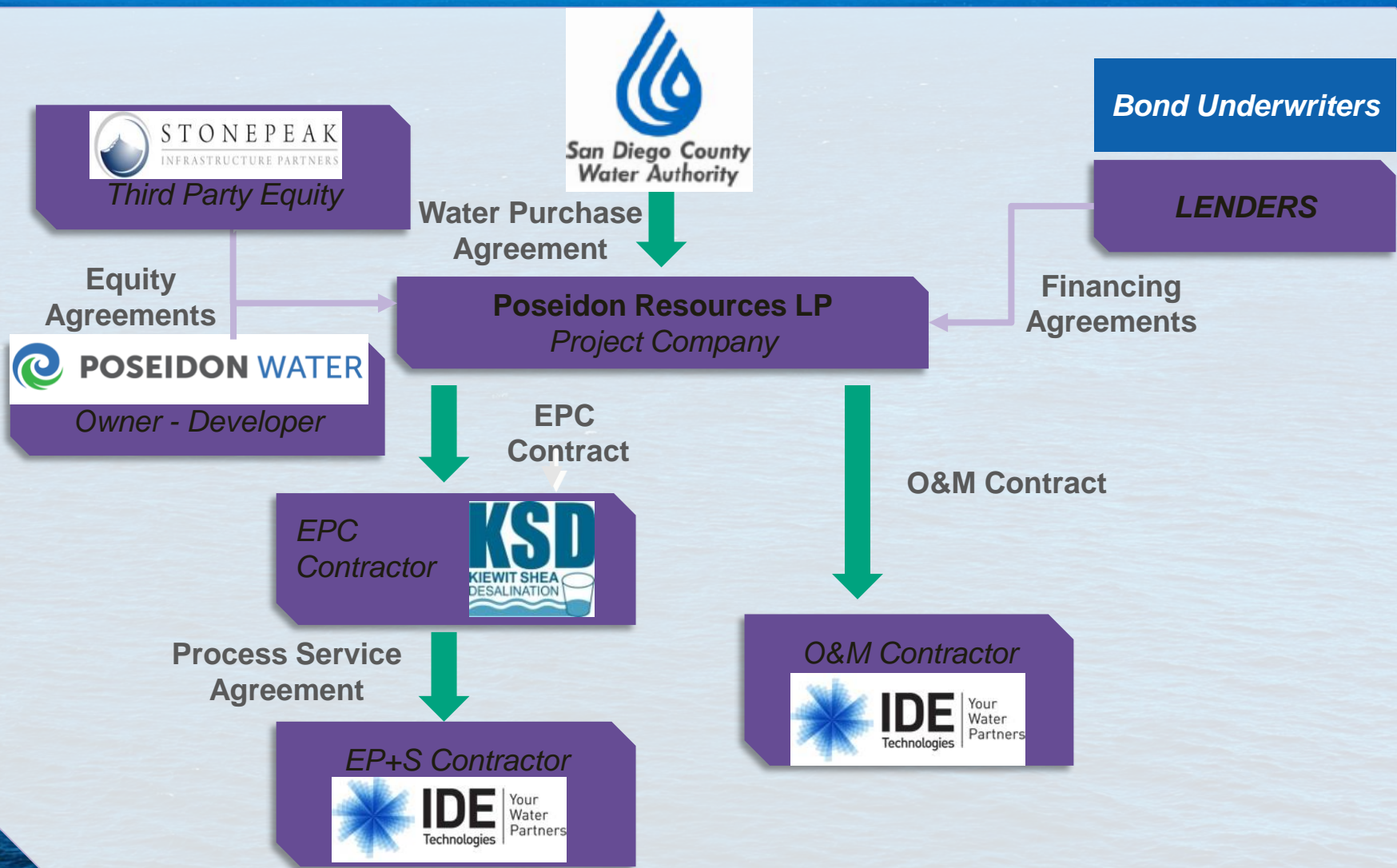


## Overview

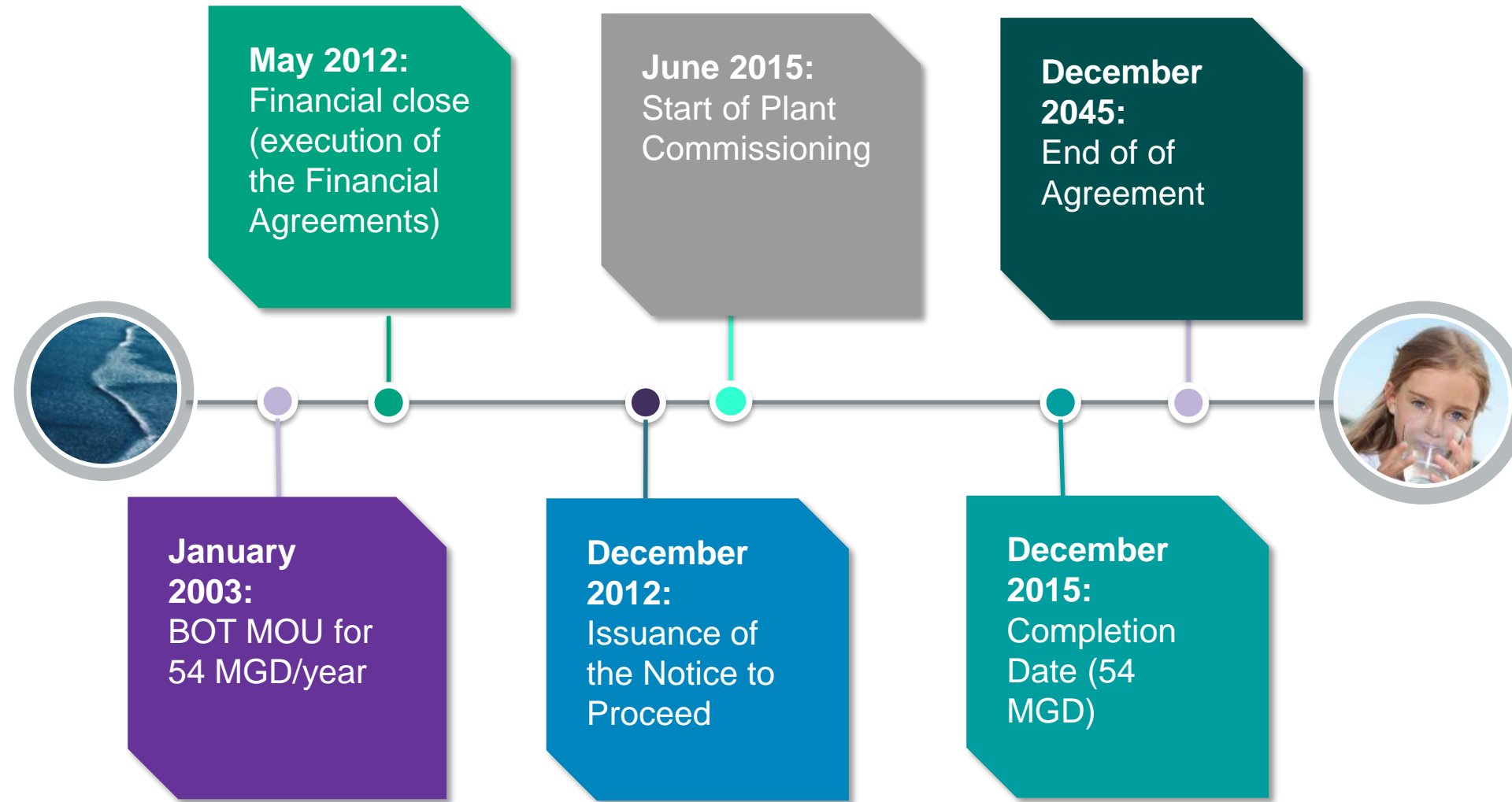
- **Capacity:** 54 MGD (60670 AFY)
- **Technology:** SWRO
- **Project Type:** PPP (IDE as EPS and O&M – 30 years)
- **Footprint:** 6 acres (24,000 m<sup>2</sup>)
- **Off-Taker:** San Diego County Water Authority (SDCWA)
- **Commission Date:** December, 2015
- **Project Delivery:** Design Build Operate (36 months)



# Shareholders and Contractual Structure



# Project Milestones





# Ground Breaking: May 2013



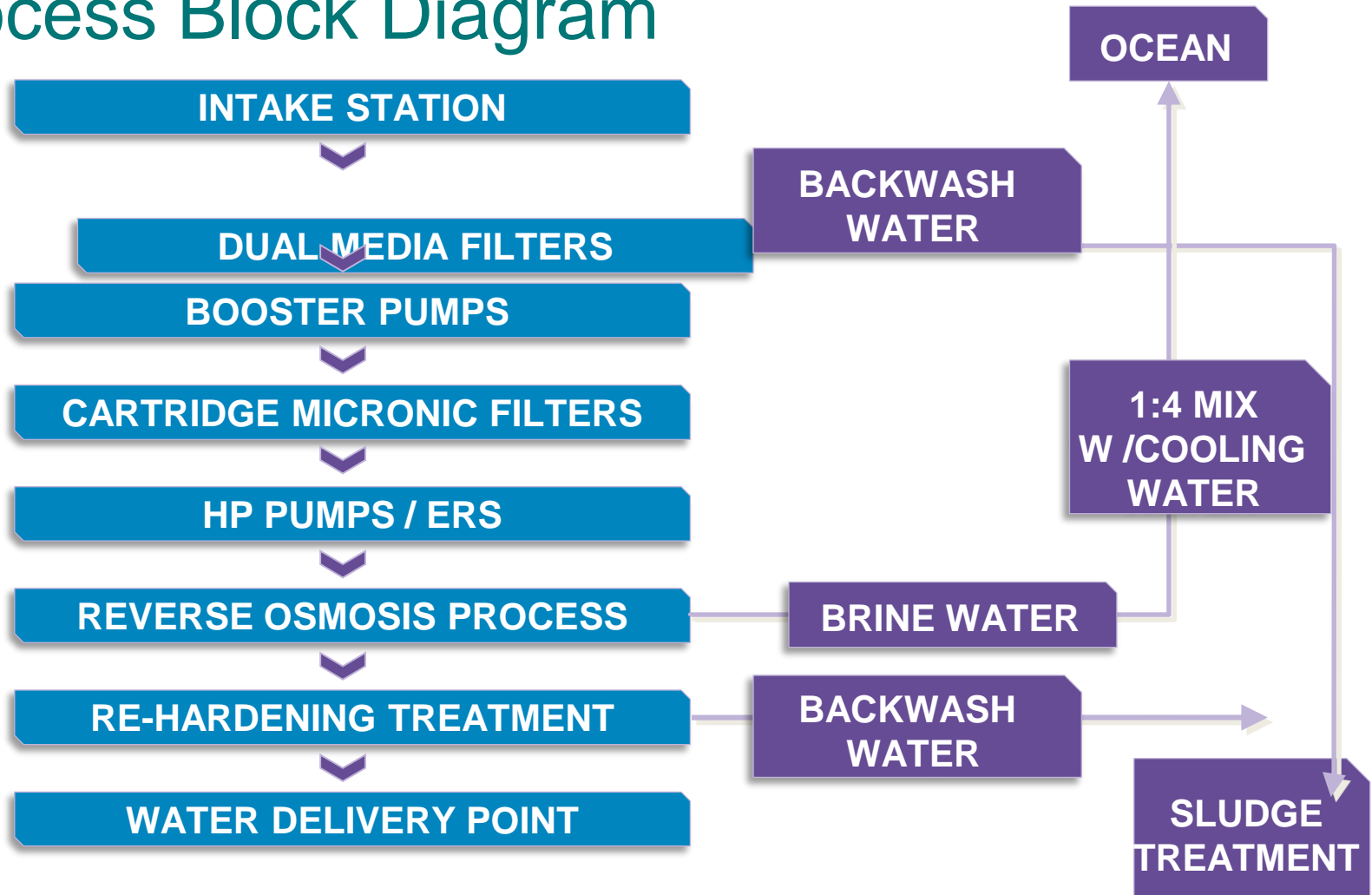


# Agua Hedionda Lagoon Aerial View





# Process Block Diagram



**Bid Water Price\*: \$1,849 - \$2,064 per acre-foot  
\$ 5.70-6.40/1000 gallons (\$1.50-1.67/m<sup>3</sup>)**

# Plant Aerial View





# Seawater Feed Line









## RO Section













# Key Technical Parameters

- ▶ Recovery ratio ~52% - intake capacity 104 MGD
- ▶ Plant footprint - 6 acres
- ▶ 14,000 RO membranes → 6.2 million ft<sup>2</sup> of membrane area
- ▶ 4 high-pressure pumps 970-1060psi → 14.4 kWh per 1000 gallons
- ▶ 8 ERI trains – 168 PX300Q in total → 98% efficiency
- ▶ DAF-Lamella sludge treatment system → 20% dryness of sludge
- ▶ 2.5 million gallon product water tank → 8 – 420psi Product Pumps

# San Diego Water Supply Benefits

- ▶ 56,000 acre-feet per year of new water
- ▶ Locally-controlled, drought-proof supply
- ▶ 8% of regional demand
- ▶ Key element of SDCWA water supply diversification strategy
- ▶ Reduces demand on groundwater and other sensitive water bodies

# Economic Benefits

- › Private investment in regional infrastructure
- › supported 2,400 skilled jobs in construction period
- › Approx. \$560 million in local spending
- › Approx. \$5.3 million/year in incremental property and business tax revenues

# Environmental Responsibility

## MINIMIZED ENVIRONMENTAL IMPACT

- ▶ Minimized marine impacts by using Encina Power Station intake
- ▶ Minimized marine impacts by mixing of Brine 4:1 with seawater prior to ocean discharge
- ▶ Zero CO2 footprint, 66 acres of wetlands built in San-Diego Bay
- ▶ Reduced electrical and chemical consumption
- ▶ Dredging responsibility for the Agua Hedionda Lagoon
- ▶ Use of environmentally harmless chemicals and treatable cleaning solutions
- ▶ Treatment of media filters and limestone reactor backwashing



# Commissioning and Operation

- ▶ Mechanical completion: November 7th
- ▶ Acceptance Test: November 7th to December 12<sup>th</sup>, 2015
- ▶ Started producing water on December 14<sup>th</sup>, 2015
- ▶ 10 billion gallons of water produced thus far (through August, 2016)
- ▶ 24/7 operation staffed by 34 operations and maintenance team

# Conforming to Federal and State Regulations

- ▶ American Society of Mechanical Engineers (ASME)
- ▶ American Water Works Association (AWWA)
- ▶ The Clean Water Act (CWA)
- ▶ California Water Resources Control Board (DDW)
- ▶ California Cryptosporidium Action Plan (CAP)
- ▶ California Environmental Quality Act (CEQA), including an Environmental Impact Report (EIR)
- ▶ California Code of Regulations (CCR)
- ▶ Code of Federal Regulations (CFR), related to drinking water
- ▶ National Science Foundation (NSF) Standard 61
- ▶ US Environmental Protection Agency (EPA), in particular:
  - Long Term 2 Enhanced Surface Water Treatment Rule (LT2ESWTR)
  - Membrane Filtration Guidance Manual
  - National Pollutant Discharge Elimination System (NPDES) Permit Program
  - Surface Water Treatment Rule (SWTR)

# Public Health Requirements >>Design Basis

## Requirements

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  - Membrane Filtration Guidance Manual

## Design

- ▶ All products with drinking water contact from source to tap are either NSF-certified or NSF-compliant
- ▶ Construction materials either
  - NSF approved materials list
  - Or
  - Leach tested
- ▶ Design prevents cross-contaminations with CIP solutions, waste, brine, untreated water



# Public Health Requirements >>Design Basis

## Requirements

- ▶ Log removal inactivation credits

Based on these treatment processes the plant will be credited with the following log removal/inactivations provided that the plant is operated per regulation and a CDPH approved Operations Plan:

Pathogen	Log Removal/Inactivation Credits			
	Direct Filtration	Reverse Osmosis	Disinfection	Total
<i>Cryptosporidium</i>	2	2	-	4
<i>Giardia</i>	2	2	0.5 – 1 required	4.5 – 5
Viruses	1	2	1 – 2 required	4 - 6

## Design

- ▶ Media filter filtration velocity < 6 gpm/ft<sup>2</sup>
- ▶ Filter to waste piping
- ▶ Filtration effluent turbidity (IFE and CFE) < 0.3 NTU
- ▶ RO system salt removal - 99% TDS
- ▶ Online RO Integrity testing (Indirect)
- ▶ Daily RO Integrity (Direct Testing)

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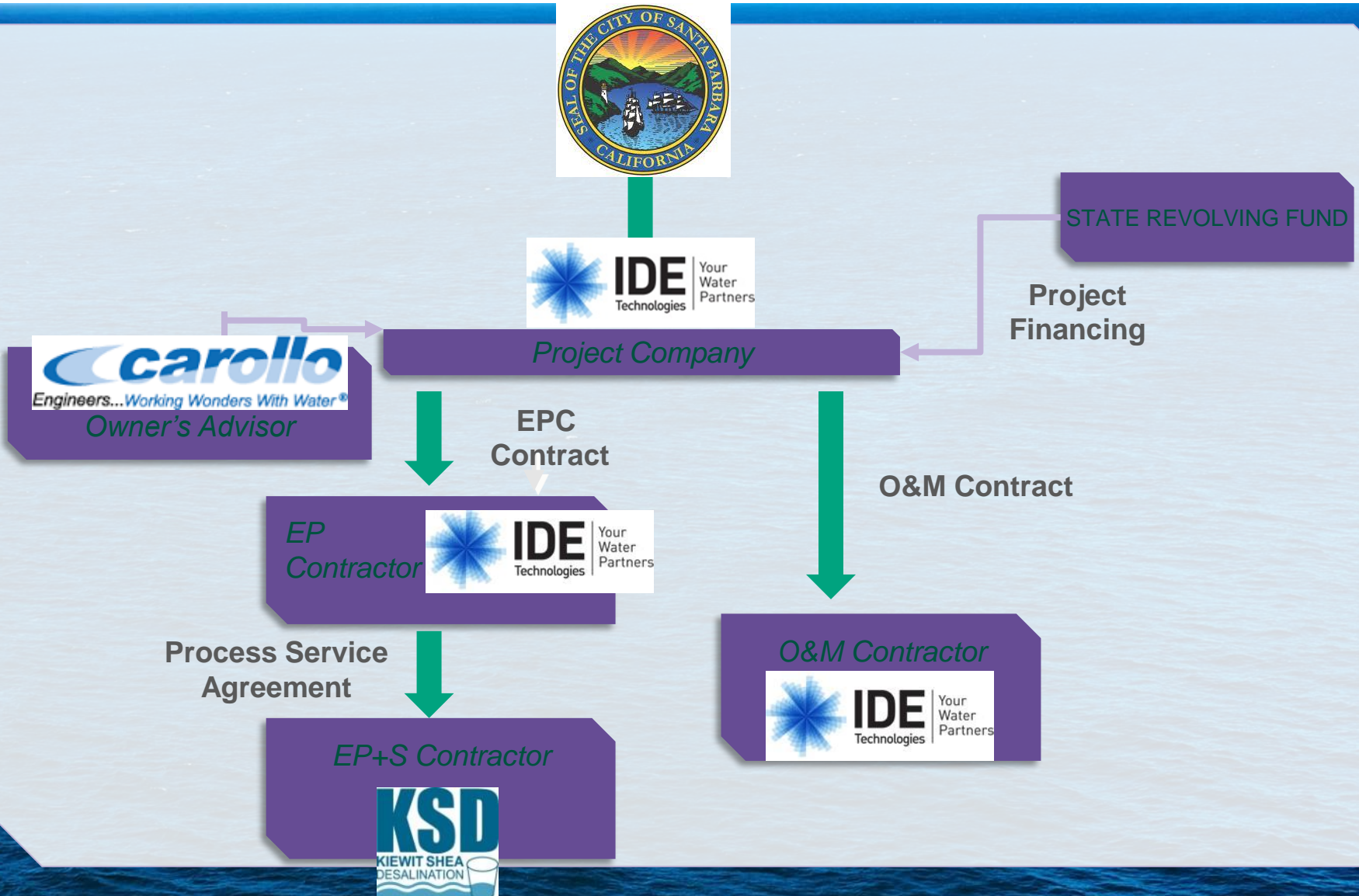
# Santa Barbara Desalination Project



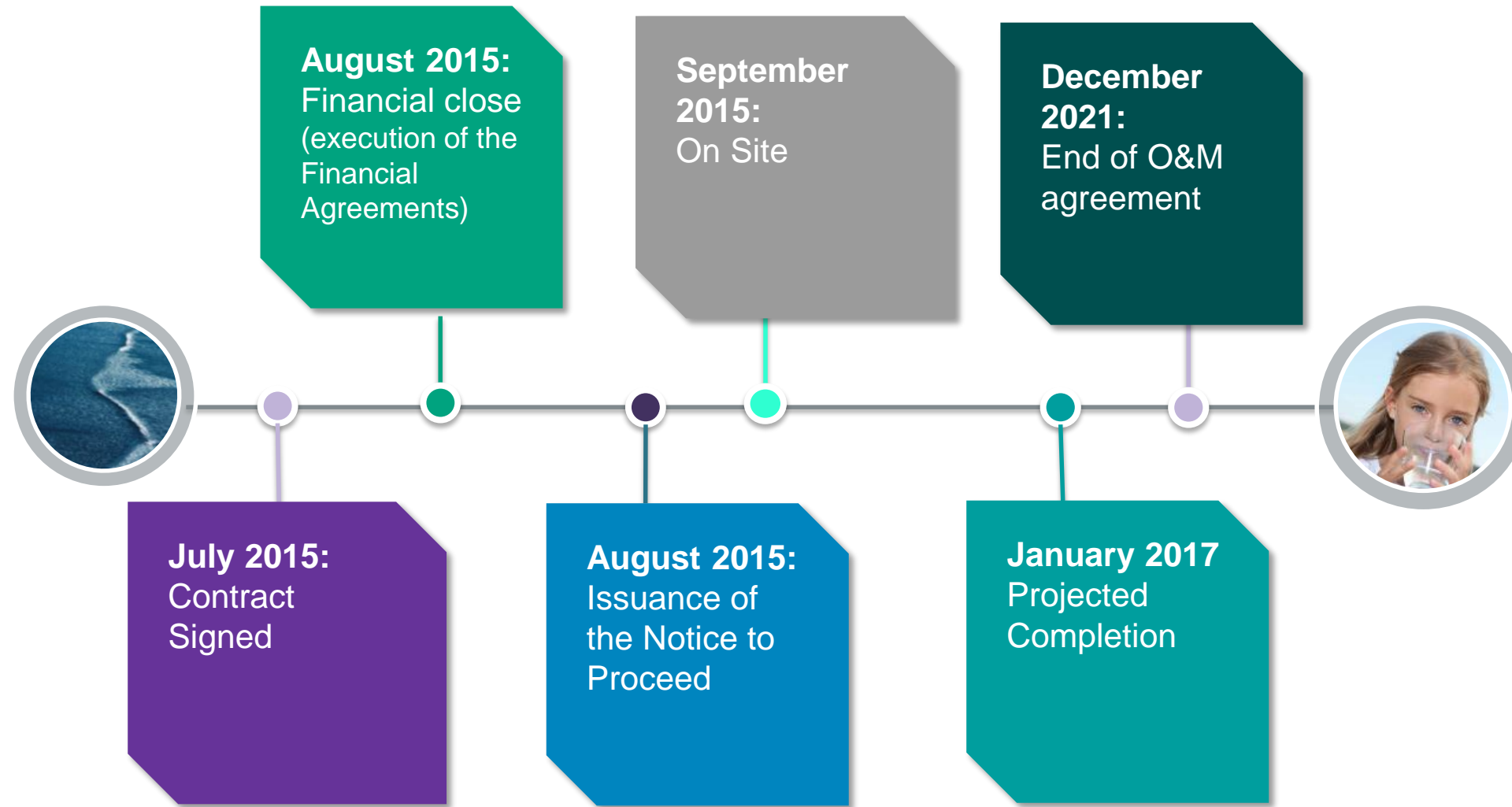
# Project Overview

- Retrofit of Existing Plant (1990's vintage)
- Customer wanted a scalable facility = IDE's Modular Concept
- Capacity: 2.8 MGD (3125 AFY)
  - Potential of expansion to 6.7 MGD (7500 AFY)
- Technology: SWRO
- Project Type: DBO (EPC and O&M – 5 years)
- Off-Taker: City of Santa Barbara
- Commission Date: December 2016
- Accelerated Project Delivery
  - Site preparation and module construction simultaneous

# Stakeholders and Contractual Structure

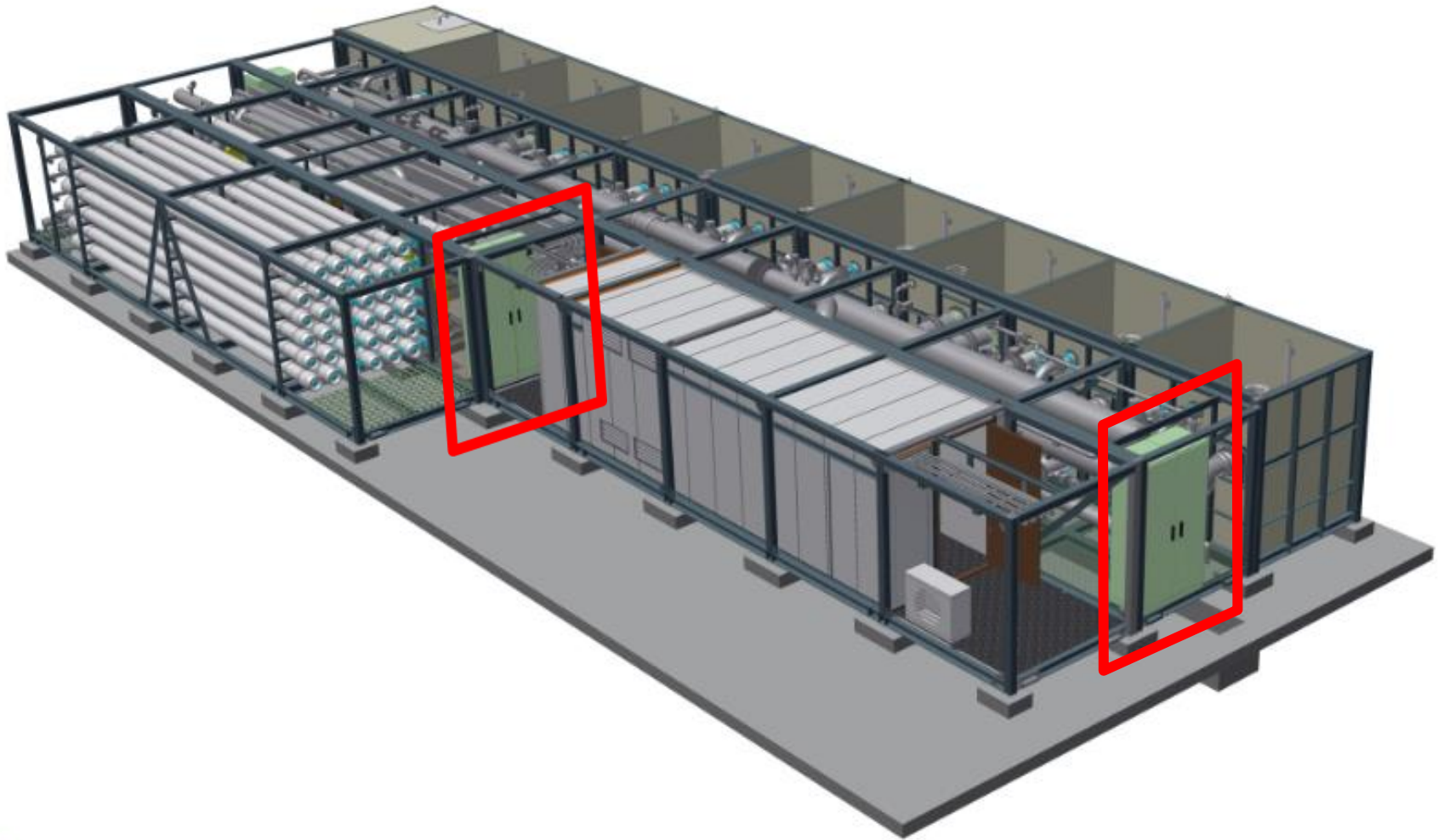


# Project Milestones





## SWRO 5,000 Module (1 MPD unit)



# Santa Barbara 08-2016





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# Industrial Application Case Studies



# IDE's Horizontal Evaporator: MED-50 MGD Capacity SDIC, Tianjin, China

## POWER - CHINA'S LARGEST DESALINATION PLANT

- ❑ SDIC Electric Generation Plant: Tianjin, China
- ❑ No fresh water source available
- ❑ EPC project delivery
- ❑ In operation since 2010
- ❑ Powered by waste heat from SDIC
- ❑ 25% BFW, 75% sold to external industrial
- ❑ Brine recycled to produce table salt



8 X MED-25,000 m<sup>3</sup>/day

# IDE's Horizontal Evaporator: MED-60 MGD Capacity Reliance - Gujarat , India

## DOWN STREAM O&G - INDIA'S LARGEST DESALINATION PLANT

- ❑ Largest Refinery in the world
- ❑ Government terminated source of fresh water supply after 20 years.
- ❑ In operation since 1998
- ❑ Expandable source of water with 45 MGD SWRO currently under construction
- ❑ 20% to BFW; 80% to process/utility supply



4 X MED-50,000 m<sup>3</sup>/day(feed)  
24,000 m<sup>3</sup>/day(distillate)

5 X MED-25,000 m<sup>3</sup>/day(feed)  
12,000 m<sup>3</sup>/day(distillate)



# To Get Fish (a balanced portfolio)



Must  
Manage  
the  
Risks

